

# **Harwin Test Report Summary**

HT07901

Datamate Backshell & Shielded Cables
Attenuation Testing





#### 1. Introduction

## 1.1. Description and Purpose

The purpose of this testing is to determine the RF Attenuation provided on Datamate Cable Assemblies, with both vertical and horizontal metal Backshells and full cable braiding.

#### 1.2. Conclusion

This report has established the attenuation rates over a specified frequency range of 0.01 MHz to 400.00 MHz for the Datamate Shielded Cables and Backshells range. The full external report has been attached as the last section of this document.

For further information please contact one of our Experts at <a href="https://www.harwin.com/contact">www.harwin.com/contact</a>.

## 2. Test Method and Requirements

## 2.1. Specification Parameters

Tests were carried out in general accordance with MIL-STD 1377 (1971).

#### 2.2. List of Connectors & Assemblies

The following female-to-female 1m cable assemblies were used for the test programme:

- M80-FC31005F1-1000F1 10 contact unshielded cable assembly
- M80-FC31005F1-1000F1 10 contact shielded cable assembly
- M80-FC32005F1-1000F1 20 contact unshielded cable assembly
- M80-FC32005F1-1000F1 20 contact shielded cable assembly
- M80-FC35005F1-1000F1 50 contact unshielded cable assembly
- M80-FC35005F1-1000F1 50 contact shielded cable assembly
- M80-FC35005F1-1000F1 50 contact Kevlar shielded cable assembly

The cables were mated to the following board-mounted connectors and backshells:

- M80-5101005 & M80-9061002 10 contact throughboard male vertical connector and backshell
- M80-5002005 & M80-9062002 20 contact throughboard male vertical connector and backshell
- M80-5105005 & M80-9065002 50 contact throughboard male vertical connector and backshell
- M80-5401005 & M80-9041002 10 contact throughboard male horizontal connector and backshell
- M80-5412005 & M80-9042002 20 contact throughboard male horizontal connector and backshell
- M80-5405005 & M80-9045002 50 contact throughboard male horizontal connector and backshell

Issue: 1 Date: 09/08/2021 C/0: 30661



## 3. Summary Test Results

All attenuation measurements are rounded to the nearest 2dB (see Appendix, Figures 2.1.8, 2.2.8, and 2.3.10).

	Attenuation (dB)					
Vertical Board Connection	Frequency 0.10MHz – 1.00MHz		Frequency 1.00MHz – 100.00MHz		Frequency 100.00MHz – 400.00MHz	
	Min	Max	Min	Max	Min*	Max
10 contact Shielded cable	10	42	38	62	22	66
20 contact Shielded cable	20	42	40	50	16	62
50 contact Shielded cable	14	38	36	56	10	48
50 contact Kevlar Shielded cable	10	36	34	54	10	48

	Attenuation (dB)					
Horizontal Board Connection	Frequency 0.10MHz – 1.00MHz		Frequency 1.00MHz – 100.00MHz		Frequency 100.00MHz – 400.00MHz	
	Min	Max	Min	Max	Min*	Max
10 contact Shielded cable	24	46	44	52	22	56
20 contact Shielded cable	26	60	46	68	38	72
50 contact Shielded cable	16	52	42	60	38	64
50 contact Kevlar Shielded cable	14	48	38	72	28	54

<sup>\*</sup>As cable length approaches wavelength, shielding effectiveness is reduced.

# 4. Appendix – Complete 3rd Party Test Report

See following attached pages.

Issue: 1 Date: 09/08/2021 C/0: 30661



# Report On

Shielding Effectiveness Testing of the Harwin PLC Metal Back-shells Cable Assembly

Commercial-In-Confidence

Document 75952012 Report 01 Issue 1

**July 2021** 



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#### COMMERCIAL-IN-CONFIDENCE

**REPORT ON** Shielding Effectiveness Testing of the

Harwin PLC

Metal Back-shells Cable Assembly

Document 75952012 Report 01 Issue 1

July 2021

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**DATED** 5 July 2021



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## **SECTION 1**

## **REPORT SUMMARY**

Shielding Effectiveness Testing of the Harwin PLC Datamate Metal Back-shells Cable Assembly



#### 1.1 INTRODUCTION

The information contained in this report is intended to show the RF attenuation provided by the Harwin PLC metal back-shells the braided screened cables with reference to MIL-STD 1377 (1971), for the tests listed in Section 1.2.

Objective Testing to determine the RF Attenuation provided by the

metal back-shells and the braided screened cable with the MIL-STD 1377 (1971), for the series of tests carried

out.

Manufacturer Harwin PLC

Model Number(s) 10-way cable unshielded – 1m Long 26 AGW wire

10-way cable shielded – 1m Long 26 AGW wire 20-way cable unshielded – 1m Long 26 AGW wire 20-way cable shielded – 1m Long 26 AGW wire 50-way cable unshielded – 1m Long 26 AGW wire 50-way cable shielded – 1m Long 26 AGW wire

50-way cable Kevlar shielded – 1m Long 26 AGW wire

Serial Number(s) 10-way cable unshielded – M80-FC31005F1-1000F1

10-way cable shielded - M80C151039C

20-way cable unshielded - M80-FC32005F1-1000F1

20-way cable shielded- M80C151040C

50-way cable unshielded - M80-FC35005F1-1000F1

50-way cable shielded – M80C151041C

50-way cable Kevlar shielded - M80C151062C

Software Version N/A

Hardware Version N/A

Number of Samples Tested 7

Test Specification/Issue/Date MIL-STD 1377, 1971

Test Plan/Issue/Date N/A

Incoming Release 26 April 2021

Date

Disposal Pending collection

Reference Number

Date

Order Number P815128
Date 21 April 2021
Start of Test 01 June 2021

Finish of Test 04 June 2021

Related Documents None



## 1.2 BRIEF SUMMARY OF RESULTS

Section	Accreditation	Test Description	Result
2.1	NUA	Shielding Effectiveness Test – 10 Way Cable Assembly	N/A
2.2	NUA	Shielding Effectiveness Test – 20 Way Cable Assembly	N/A
2.3	NUA	Shielding Effectiveness Test – 50 Way Cable Assembly	N/A

Table 1



## 1.3 PRODUCT INFORMATION

## 1.3.1 Technical Description

The Equipment Under Test (EUT) was a Harwin PLC Cable Assembly with the cable types shown from figure 1.3.1 to 1.3.7 below.



Figure 1.3.1 Equipment Under Test - 10-way cable unshielded





Figure 1.3.2 Equipment Under Test - 10-way cable shielded



Figure 1.3.3 Equipment Under Test - 20-way cable unshielded





Figure 1.3.4 Equipment Under Test - 20-way cable shielded



Figure 1.3.5 Equipment Under Test - 50-way cable unshielded





Figure 1.3.6 Equipment Under Test - 50-way cable shielded



Figure 1.3.7 Equipment Under Test - 50-way cable Kevlar shielded



## 1.3.2 Test Configuration

The tests were carried out in two general configurations with 1 m cables of varying connecter sizes with the connector PCB in two orientations:

Configuration 1: Unshielded

Cable (1 m )	Horizontal Connectors	Vertical Connectors	Test Section
10 way	✓	✓	2.1
20 way	✓	✓	2.2
50 way	✓	✓	2.3

Table 2

## Configuration 2: Shielded

Cable (1 m )	Horizontal Connectors	Vertical Connectors	Test Section
10 way	✓	✓	2.1
20 way	✓	✓	2.2
50 way	√ *	√ *	2.3

Table 3

√ \*: An additional Kevlar shielded cable was included in the test.

Two sets of interface boxes were used, each pair configured with the vertical connectors and horizontal connectors.

The vertical interface box contained 6 connecters each. 3 connector boards without the back shells used for configuration 1 (unshielded) and 3 connector boards with shielding back shells used for configuration 2 (shielded) as shown in the figures 1.3.8 to 1.3.10.

The horizontal interface box contained 3 connectors each. In order to test the in configuration 1 (unshielded), the back shells on the connectors had to be removed. To test in configuration 2 (shielded), the back shells were left on the connectors as shown in the figures 1.3.11 to 1.3.14



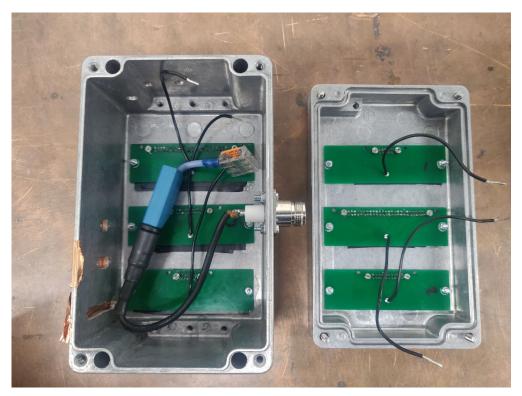


Figure 1.3.8 Interface box used to test the vertical connectors.



Figure 1.3.9 Interface box: side with the shielded vertical connectors.



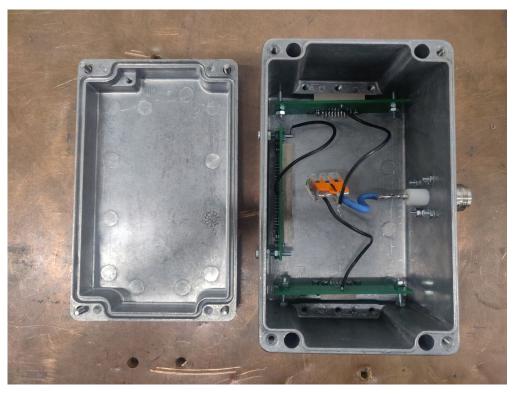


Figure 1.3.10 Interface box: side with the unshielded vertical connectors

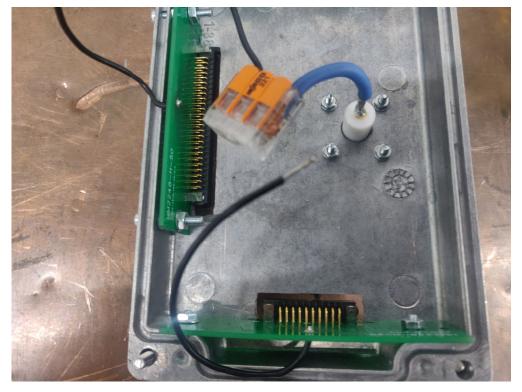


Figure 1.3.11 Interface box – horizontal connectors





<u>Figure 1.3.12 Horizontal interface box – horizontal connector with the back shells can be seen on the top and bottom connectors.</u>



<u>Figure 1.3.13 Horizontal interface box – horizontal connectors with backshell removed.</u>





Figure 1.3.14 Removable back shells from the horizontal connectors.

The cable assembly under test was set up on a non-conductive PVC platform and interconnected between two interface boxes.

The interface boxes were bonded to a ground plane.

General test setup photos are shown at Figures 1.3.15 and 1.3.17





Figure 1.3.15 General test setup – horizontal PCB

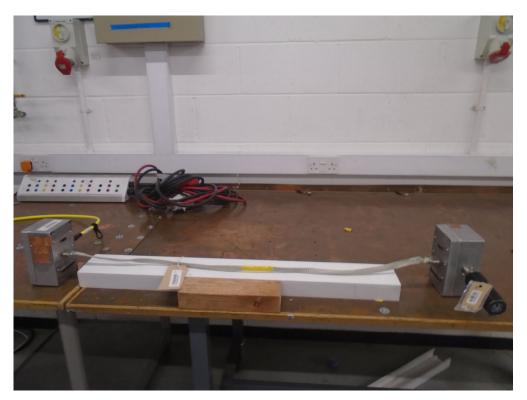


Figure 1.3.16 General test setup – vertical PCB



The cable assembly was set up in between two interface boxes with its corresponding cable adapters/connectors.

One interface box was configured with a 50-ohm Termination. The second interface box supplied 10 Watts to the cable assembly.

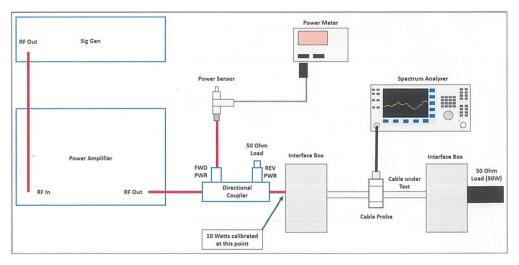


Figure 1.3.17 General test setup

#### 1.4 DEVIATIONS FROM THE STANDARD

No deviations from the applicable test standards or test plan were made during testing covered by this test report.

#### 1.5 MODIFICATION RECORD

The table below details modifications made to the EUT during the test programme. The modifications incorporated during each test are recorded on the appropriate test pages.

Modification	Description of Modification still fitted to EUT	Modification	Date Modification
State		Fitted By	Fitted
0	As supplied by the customer	N/A	N/A

Table 4



## **SECTION 2**

## **TEST DETAILS**

Shielding Effectiveness Testing of the Harwin PLC Metal Back-shells and Braided Screened Cable



#### 2.1 SHIELDING EFFECTIVENESS TEST – 10 WAY CABLE ASSEMBLY

## 2.1.1 Specification Reference

MIL-STD 1377 (1971) Scope of Work – TUV SUD

## 2.1.2 Equipment Under Test

10-way cable unshielded – M80-FC31005F1-1000F1 10-way cable shielded – M80C151039C

## 2.1.3 Date of Test and Modification State

01 June 2021, Modification State 0

## 2.1.4 Test Location and Test Equipment Used

This test was carried out in Test Laboratory 4 and Shielded Enclosure 7. The major items of test equipment used for the above tests are identified in Section 3.1.

### 2.1.5 Test Procedure

The cable assembly was set up between two interface boxes with a 50-ohm termination at one end. A signal of 10 watts was applied at the other end over the frequency range of 10 kHz to 400 MHz.

The Current was measured at the mid-point of the cable using 2 current Probes (1 for 10 kHz to 1 MHz, and 1 for 1 MHz to 400 MHz)

The signal was swept at a rate of 100 steps/decade with a dwell time of 20 ms.



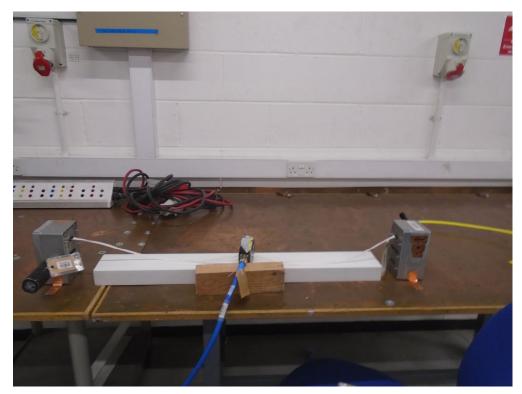


Figure 2.1.1 Test setup – 10-way, unshielded cable, vertical PCB

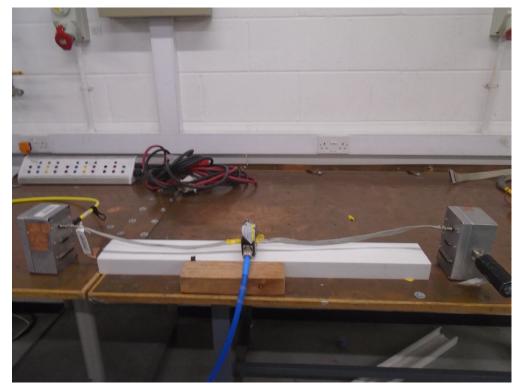


Figure 2.1.2 Test setup – 10-way, shielded cable, vertical PCB



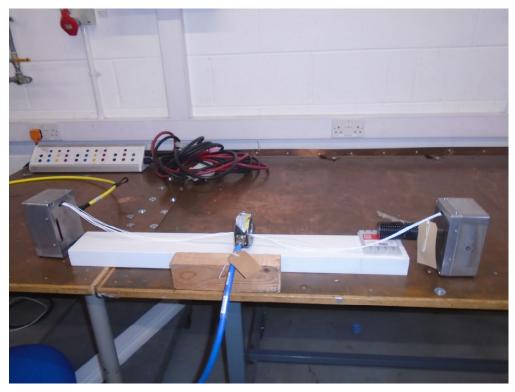


Figure 2.1.3 Test setup – 10-way, unshielded cable, horizontal PCB

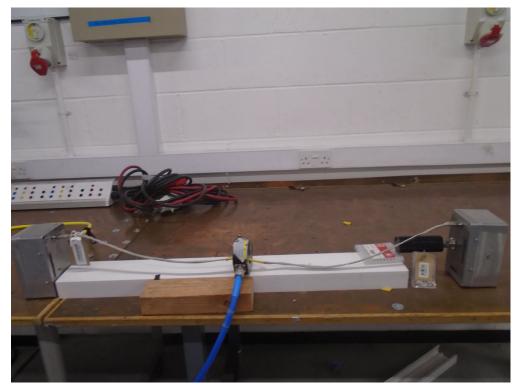


Figure 2.1.4 Test setup – 10-way, shielded cable, horizontal PCB



## 2.1.6 Test Results

The measurements of the shielding effectiveness are as follows:

Configuration 1: Unshielded cables and unshielded connectors Configuration 2: Shielded cables and shielded connectors

Connector PCB orientation	Description	Figure
Vertical	Induced current comparison of config 1 v config 2	2.1.5
Horizontal	Induced current comparison of config 1 v config 2	2.1.6
Vertical and Horizontal	current comparison of config 1 v config 2	2.1.7
Vertical and Horizontal	Attenuation Comparison of config 1 v config 2	2.1.8

Table 5



Job Number: 75952012 Test Applied: Date of Test: 01 June 2021

EUT: 10 Way Cable;- Mid Point of Loom

Plot Description: Shield Comparison - Vertical PCB;- 10 kHz to 400 MHz

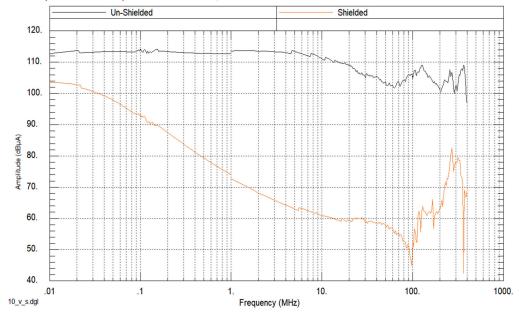


Figure 2.1.5

Job Number: 75952012 Test Applied: Date of Test: 01 June 2021

EUT: 10 Way Cable; - Mid Point of Loom

Plot Description: Shield Comparison - Horizontal PCB;- 10 kHz to 400 MHz

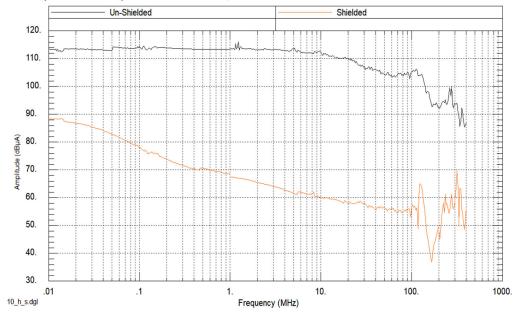


Figure 2.1.6



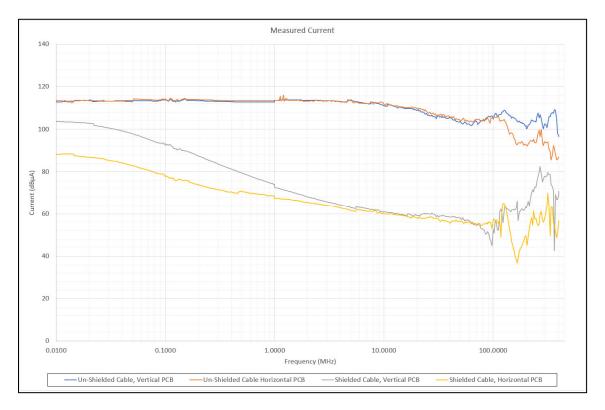


Figure 2.1.7

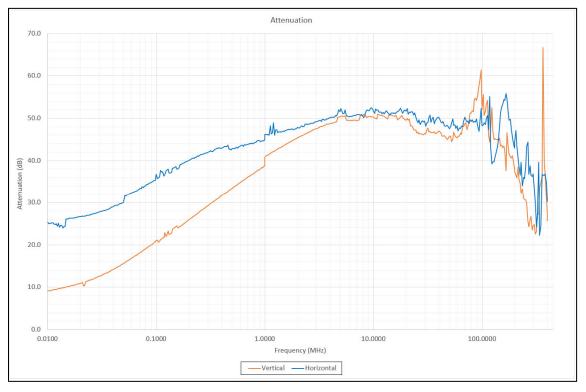


Figure 2.1.8



#### 2.2 SHIELDING EFFECTIVENESS TEST – 20 WAY CABLE ASSEMBLY

## 2.2.1 Specification Reference

MIL-STD 1377 (1971) Scope of Work – TUV SUD

## 2.2.2 Equipment Under Test

20-way cable unshielded – M80-FC32005F1-1000F1 20-way cable shielded – M80C151040C

#### 2.2.3 Date of Test and Modification State

02 June 2021, Modification State 1, Modification State 0

## 2.2.4 Test Location and Test Equipment Used

This test was carried out in Shielded Enclosure 7. The major items of test equipment used for the above tests are identified in Section 3.1. effectiveness

#### 2.2.5 Test Procedure

The cable assembly was set up between two interface boxes with a 50 ohm termination at one end. A signal of 10 watts was applied at the other end over the frequency range of 10 kHz to 400 MHz.

The Current was measured at the mid-point of the cable using 2 current Probes (1 for 10 kHz to 1 MHz, and 1 for 1 MHz to 400 MHz)

The signal was swept at a rate of 100 steps/decade with a dwell time of 20 ms.



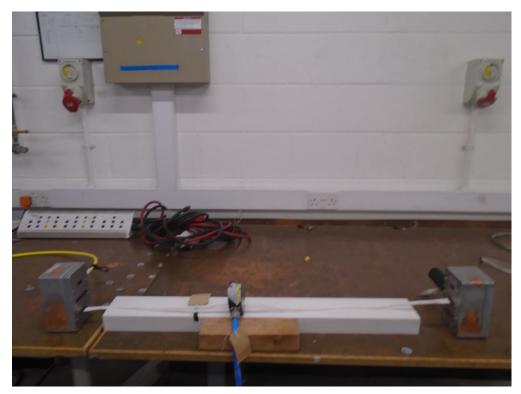


Figure 2.2.1 Test setup – 20-way, unshielded cable, vertical PCB

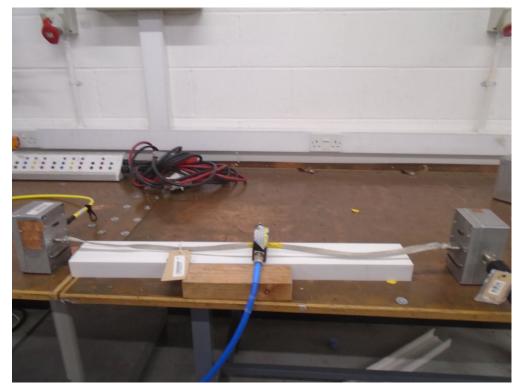


Figure 2.2.2 Test setup – 20-way, shielded cable, vertical PCB



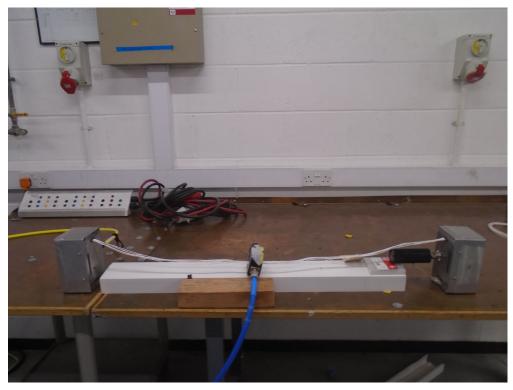


Figure 2.2.3 Test setup – 20-way, unshielded cable, horizontal PCB

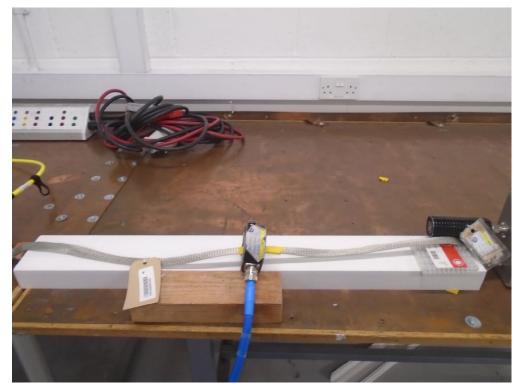


Figure 2.2.4 Test setup – 20-way, shielded cable, horizontal PCB



## 2.2.6 Test Results

The measurements of the shielding effectiveness are as follows:

Configuration 1: Unshielded cables and unshielded connectors Configuration 2: Shielded cables and shielded connectors

Connector PCB orientation	Description	Figure
Vertical	Induced current comparison of config 1 v config 2	2.2.5
Horizontal	Induced current comparison of config 1 v config 2	2.2.6
Vertical and Horizontal	current comparison of config 1 v config 2	2.2.7
Vertical and Horizontal	Attenuation Comparison of config 1 v config 2	2.2.8

Table 6



Job Number: 75952012 Test Applied: Date of Test: 02 June 2021

EUT: 20 Way Cable;- Mid Point of Loom

Plot Description: Shield Comparison - Vertical PCB;- 10 kHz to 400 MHz

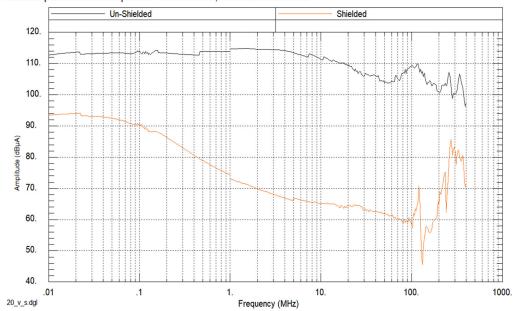


Figure 2.2.5

Job Number: 75952012 Test Applied: Date of Test: 02 June 2021

EUT: 20 Way Cable;- Mid Point of Loom

Plot Description: Shield Comparison - Horizontal PCB;- 10 kHz to 400 MHz

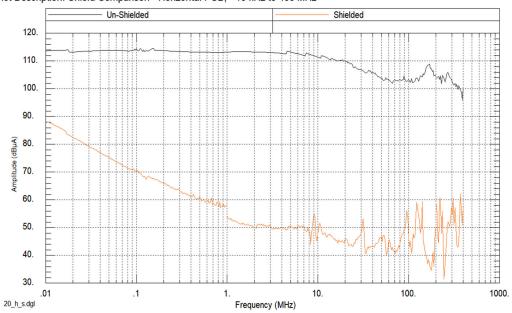


Figure 2.2.6



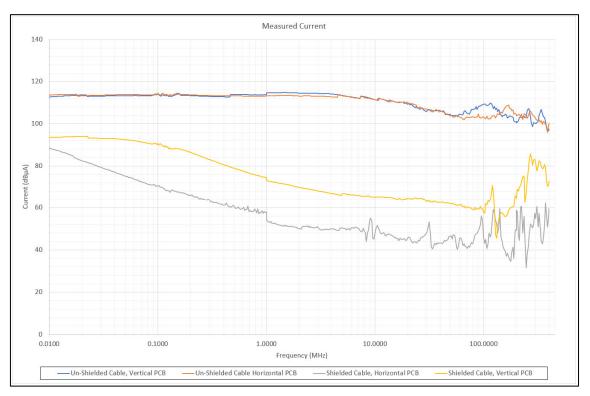


Figure 2.2.7

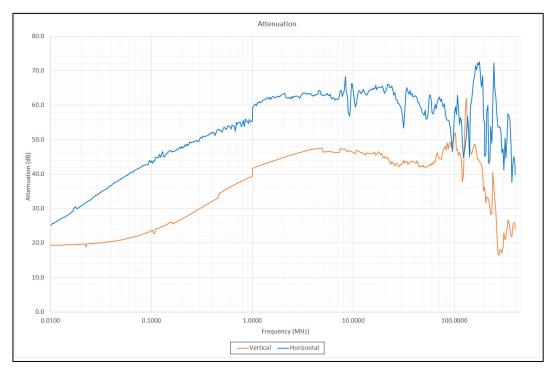


Figure 2.2.8



#### 2.3 SHIELDING EFFECTIVENESS TEST – 50 WAY CABLE ASSEMBLY

#### 2.3.1 Specification Reference

MIL-STD 1377 (1971) Scope of Work – TUV SUD

## 2.3.2 Equipment Under Test

50-way cable unshielded – M80-FC35005F1-1000F1 50-way cable shielded – M80C151041C 50-way cable Kevlar shielded – M80C151062C

#### 2.3.3 Date of Test and Modification State

03 June 2021, Modification State 0

## 2.3.4 Test Location and Test Equipment Used

This test was carried out in Shielded Enclosure 7. The major items of test equipment used for the above tests are identified in Section 3.1. effectiveness

#### 2.3.5 Test Procedure

The cable assembly was set up between two interface boxes with a 50 ohm termination at one end. A signal of 10 watts was applied at the other end over the frequency range of 10 kHz to 400 MHz.

The Current was measured at the mid-point of the cable using 2 current Probes (1 for 10 kHz to 1 MHz, and 1 for 1 MHz to 400 MHz)

The signal was swept at a rate of 100 steps/decade with a dwell time of 20 ms.



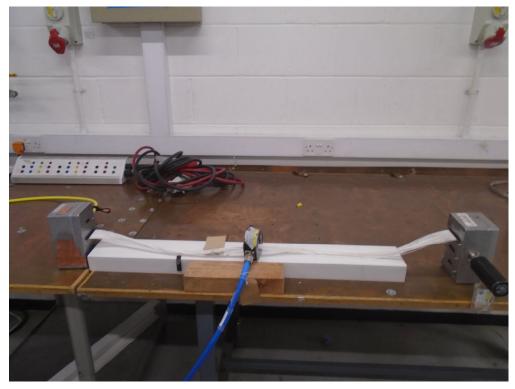


Figure 2.1.1 Test setup – 50-way, unshielded cable, vertical PCB

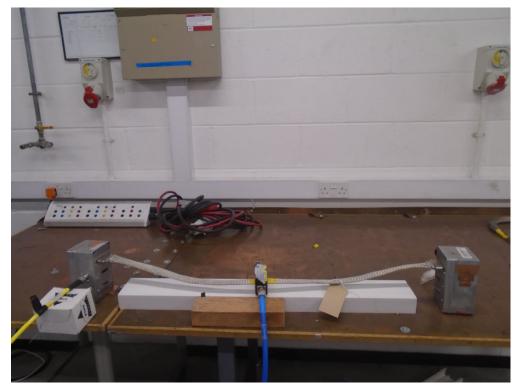


Figure 2.1.2 Test setup – 50-way, shielded cable, vertical PCB



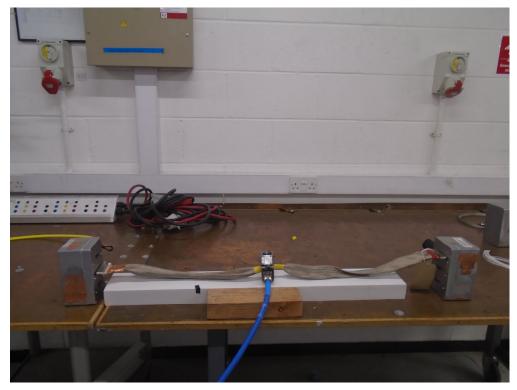


Figure 2.1.3 Test setup – 50-way, Kevlar shielded cable, vertical PCB

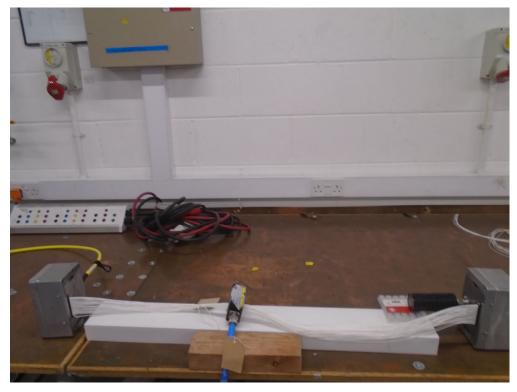


Figure 2.1.4 Test setup – 50-way, unshielded cable, horizontal PCB



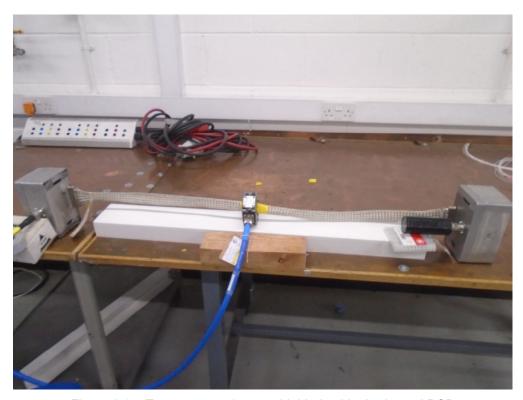


Figure 2.1.5 Test setup – 50-way, shielded cable, horizontal PCB

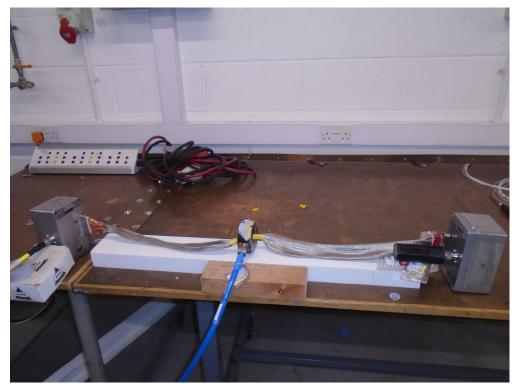


Figure 2.1.6 Test setup – 50-way, Kevlar shielded cable, horizontal PCB



2.3.6

### 2.3.6 Test Results

The measurements of the shielding effectiveness are as follows:

Configuration 1: Unshielded cables and unshielded connectors Configuration 2a: Shielded cables and shielded connectors Configuration 2b: Kevlar shielded cables shielded connectors

Connector PCB orientation	Description	Figure
Vertical	Induced current comparison of config 1 v config 2a v config 2b	2.3.7
Horizontal	Induced current comparison of config 1 v config 2a v config 2b	2.3.8
Vertical and Horizontal	current comparison of config 1 v config 2a v config 2b	2.3.9
Vertical and Horizontal	Attenuation Comparison of config 1 v config 2a v config 2b	2.3.10

Table 7



Job Number: 75952012 Test Applied: Date of Test: 03 June 2021

EUT: 50 Way Cable; - Mid Point of Loom

Plot Description: Shield Comparison - Vertical PCB;- 10 kHz to 400 MHz

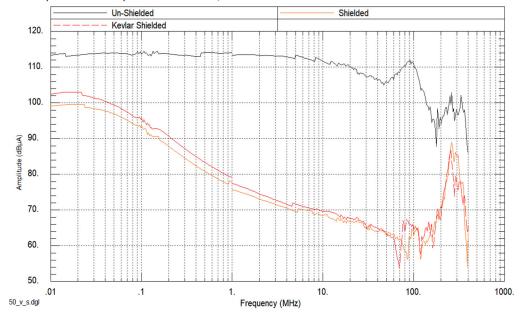


Figure 2.3.7

Job Number: 75952012 Test Applied: Date of Test: 03 June 2021

EUT: 50 Way Cable;- Mid Point of Loom

Plot Description: Shield Comparison - Horizontal PCB;- 10 kHz to 400 MHz

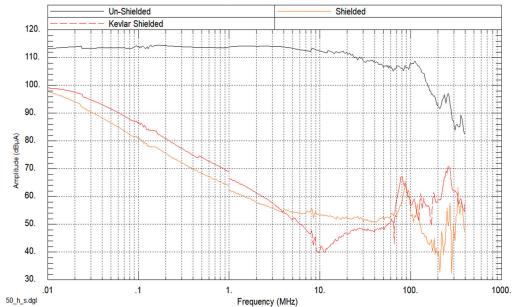


Figure 2.3.8



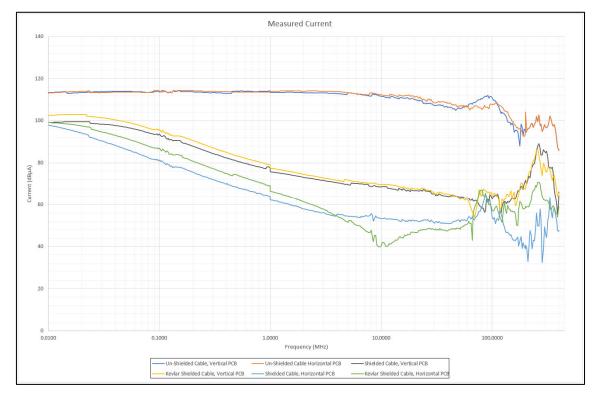


Figure 2.3.9

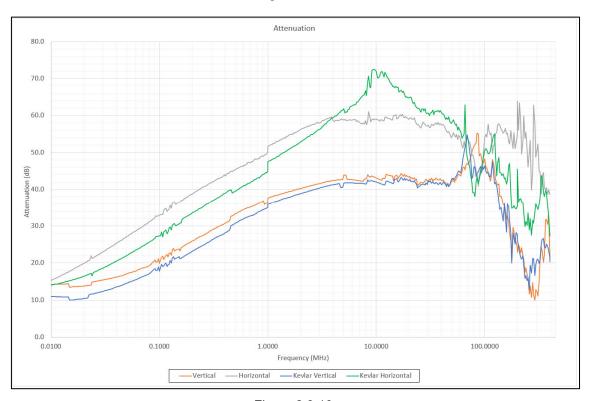


Figure 2.3.10



# **SECTION 3**

# **TEST EQUIPMENT USED**



# 3.1 TEST EQUIPMENT USED

List of absolute measuring and other principal items of test equipment.

Instrument	Manufacturer	Type No.	TE No.	Calibration Period (months)	Calibration Due			
Section 2.1 to 2.3 – Shielding Effectiveness Test (10 kHz to 400 MHz)								
RF Power Amplifier	Amp Research	100W1000M1A	278	-	TU			
Termination (50ohm)	Radio Spares	613-690	353	12	22-Jun-2021			
Directional Coupler	Amp Research	DC2500	501	12	22-Oct-2021			
Current Probe	Eaton	94111-1	519	12	22-Oct-2021			
Current Probe	Solar	9205-1	527	12	8-Apr-2022			
Signal Generator	Rohde & Schwarz	SML01	1590	12	25-Jun-2021			
RF Power Amplifier	Amp Research	150L	2054	-	TU			
Termination	Tyco Electronics	1329823-1	3249	12	16-Dec-2021			
Termination	Diamond Antenna	DL-30N	3400	12	15-Nov-2020			
Spectrum Analyser	Rohde & Schwarz	FSP3	3486	12	20-Oct-2021			
Spectrum Analyser	Rohde & Schwarz	FSP3	3487	12	20-Oct-2021			
Cable Assembly - 18GHz 2m	Aaren	AT38P-10-10-2803-2M	5717	6	5-Aug-2021			
Cable Assembly - 18GHz 2m	Junkosha	MWX221-02000AMSAMS	5724	6	5-Aug-2021			
Die Cast Aluminium Enclosure	RS PRO	760-8939	TU	TU	TU			
50Ω Straight Flange Mount, N Connector	RS PRO	170-6989	TU	TU	TU			

Table 8

TU - Traceability Unscheduled



# 3.2 TEST EQUIPMENT DATA

Not Applicable



#### 3.3 **SOFTWARE DATA**

The following TÜV SÜD software was used for data presentation of results obtained during Emissions testing.

- Waveform Reporting, Version 2.1
   Automated Bulk Current Injection, Version 2.0.1



### 3.4 MEASUREMENT UNCERTAINTY

For a 95% confidence level, the measurement uncertainties for defined systems are:

Test Discipline	Frequency / Parameter	MU
Conducted Emissions Current	10Hz - 150MHz	4.20dB

## Measurement Uncertainty Decision Rule

Determination of conformity with the specification limits is based on the decision rule according to IEC Guide 115:2007, clause 4.4.3 and 4.5.1.



# **SECTION 4**

# **INCIDENT REPORTS**



# 4.1 INCIDENT REPORTS ISSUED

No incident reports were issued for the tests referenced in this report.



# **SECTION 5**

ACCREDITATION, DISCLAIMERS AND COPYRIGHT



# 5.1 ACCREDITATION, DISCLAIMERS AND COPYRIGHT

This report relates only to the actual item/items tested.

Our report does not cover opinions and interpretations

Results of tests not covered by our UKAS Accreditation Schedule are marked NUA (Not UKAS Accredited).

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